

OK AUTROD 16.30

A corrosion resistant, chromium-nickel-molybdenum alloyed solid wire for welding austenitic stainless alloys of the 18Cr-12Ni-2.5Mo types. OK AUTROD 16.30 can be used in combination with OK Flux 10.93.

Specifications

Classifications	SFA/AWS A5.9 : ER316L
Alloy Type	Austenitic Cr-Ni-Mo

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo
0.02	1.70	0.40	11.20	18.40	2.10