

ESAB SA10K

ESAB SA10K is a copper coated, high manganese alloyed killed solid wire for submerged arc welding of medium and high strength steels. It can be used in combination with OK Flux 10.62 or OK Flux 10.71L, depending on the application requirements.

Specifications

Classifications	SFA/AWS A5.17 : EH10K
	EN ISO 14171-B : SU10
Approvals	CE : EN 13479

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Carbon-Manganese
------------	------------------

Typical Wire Composition %

C	Mn	Si
0.11	1.55	0.20