

OK Autrod 410NiMo

A continuous solid corrosion resisting "410NiMo" type alloyed with 13 % Cr, 4.5 % Ni and 0.5 % Mo. This alloy is used for welding of similar martensitic and martensitic-ferritic steels in different applications such as for example hydro-turbines. OK Autrod 410NiMo can be used in combination with OK Flux 10.93.

Specifications

Classifications	EN ISO 14343-A : S 13 4
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Alloy Type	Martensitic-ferritic (12 % Cr - 4.5 % Ni - 0.5 % Mo)
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	Cu
0.02	0.5	0.4	4.2	12.4	0.6	0.1