

## OK AUTROD 12.40L

OK AUTROD 12.40L is a copper coated, high manganese alloyed semi-killed solid wire for submerged arc welding of medium and high tensile steels. It can be used in combination with OK Flux 10.62 or OK Flux 10.71L, depending on the application requirements.

### Specifications

|                 |                       |
|-----------------|-----------------------|
| Classifications | SFA/AWS A5.17 : EH14  |
|                 | EN ISO 14171-B : SU41 |
| Approvals       | CE : EN 13479         |

Approvals are based on factory location. Please contact ESAB for more information.

|            |      |
|------------|------|
| Alloy Type | C-Mn |
|------------|------|

### Typical Wire Composition %

| C    | Mn   | Si   |
|------|------|------|
| 0.12 | 1.85 | 0.05 |