

OK AUTROD 12.33L

OK AUTROD 12.33L is a copper coated, manganese-molybdenum alloyed solid wire for the submerged arc welding of high tensile steels. It can be used in combination with OK Flux 10.62 or OK Flux 10.71L, depending on the application requirements.

Specifications

Classifications	SFA/AWS A5.23 : EA3K
Alloy Type	Mn-Mo

Typical Wire Composition %

C	Mn	Si	Mo
0.08	1.80	0.55	0.42