

## OK AUTROD 12.24L

OK AUTROD 12.24L is a copper coated, molybdenum alloyed solid wire for the submerged arc welding of non alloyed and low alloyed steels. It can be used in combination with OK Flux 10.62 or OK Flux 10.71L, depending on the application requirements.

### Specifications

#### Classifications

SFA/AWS A5.23 : EA2  
EN ISO 14171-B : SU2M3  
IS 7280 : AS-2 Mo (Nearest)

#### Approvals

RDSO : W4

Approvals are based on factory location. Please contact ESAB for more information.

#### Alloy Type

Mo alloyed

### Typical Wire Composition %

C	Mn	Si	Mo
0.10	1.20	0.15	0.50