

OK AUTROD 12.08L

OK AUTROD 12.08L is a copper coated, mild steel solid wire for submerged arc welding of mild and medium tensile steels. It is suitable for use in combination with OK Flux 10.71L or OK Flux 10.81L or OK Flux 10.81LS, depending on the application requirements.

Specifications

Classifications	SFA/AWS A5.17 : EL8/EL12 EN ISO 14171-A : S1
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Alloy Type	C-Mn
CTOD-Tested	false

Typical Wire Composition %

C	Mn	Si	S	P
0.06	0.50	0.02	0.015	0.020